

Ref. No.: IITI(MM)/ME(PRJ)/1/1A/55/YM/2025-2026

September 02, 2025

**PREBID REPORT**

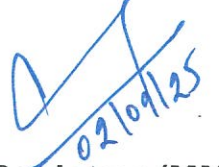
The online meeting for Pre-bid discussion will be held at IIT-Indore through online on 28/08/2025 at 11:00 AM onwards for Supply and Installation of High Power Fibre Laser System for Material Processing.

Till date, we have received the below mentioned queries.

Sl. No.	Reference of the Clause/ Page No. of the Tender Document	Query raised	Query Raised by	Response from IITI
1.	Page No. 09, Sr. No. 1 Spare protective optical window AR-coated on both sides 10 units	Please explain if it is a safety goggles or ERP window enclosed on machine guard.	Through GeM Portal.	This window is optical window for the laser welding head, which needs to be replaced due to frequent damage
2.	Page No. 10, Sr. No. 1 Computerised numerical control (CNC) multi-axis motion manipulator Robot – any of the following types Gantry or Arm type.	Is it a Vertical Machining Centre with added Laser unit facility. Or is it a Robot Or is it a gantry or is it a Manipulator Kindly clarify the configuration of the machine / equipment		Any type of CNC manipulator, meeting the minimum axis of motion requirements as mentioned
3.	Page No. 10, Sr. No. 1 Number of axes of motion Minimum 4 axes, must be X-Y-Z1-Z2 or higher is preferred	Please clarify Z1 Axis is Pneumatically Positioned on vertical feed axis Z2.		System meeting the minimum axis of motion requirements as mentioned
4.	Page No. 11, Sr. No. 1 <b>FEED RATES:</b> Rapid traverse rate X/Y/Z1/Z2 Axes 48/48/36/36 mm/min or above	Can we offer 30/30/30/30 m/min		Change in unit 48/48/36/36 m/min or above No change in the set specification

5.	<b>Page No. 12, Sr. No. 1</b> <b>ACCURACIES:</b> Overall weight (Approx) 2000-3000 kg	Can we offer Each consignment weighing 2000- 3000kg and number of consignments		Weight of the entire system (Approx) 2000-3000 kg
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All prospective/willing bidders are requested to take note of this report as part of the Tender document. All other terms and conditions of the tender remain unchanged.

  
02/09/25

**Assistant Registrar (MMS)**

सहायक कुलसचिव  
(सामग्री प्रबंधन विभाग)  
Assistant Registrar  
(Materials Management Section)